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BESTWAY (HONGKONG) INTERNATIONAL LTD.

SUITE 713, 7/FLOOR, EAST WING, TSIM SHA TSUI CENTRE, 66 MODY ROAD, KOWLOON, **HONGKONG**

Sample Description : AIR MAT Style/ Item No. : 43413

Sample Receiving Date : MAR. 23, 2020

Testing Period : MAR. 23, 2020 TO APR. 09, 2020

: 3^{HD} BUILDING, LANE 3999, XIUPU RD., PUDONG **Testing Location**

DISTRICT, SHANGHAI, CHINA

Test Performed : SELECTED TEST(S) AS REQUESTED BY APPLICANT Test Requested : 1. EN ISO 25649-1:2017 FLOATING LEISURE ARTICLES

> FOR USE ON AND IN THE WATER PART 1: CLASSIFICATION, MATERIALS, GENERAL REQUIREMENTS AND TEST METHODS

2. EN ISO 25649-2:2017 FLOATING LEISURE ARTICLES FOR USE ON AND IN THE WATER PART 2: CONSUMER

INFORMATION

3. EN ISO 25649-3:2017 FLOATING LEISURE ARTICLES

FOR USE ON AND IN THE WATER PART 3:

ADDITIONAL SPECIFIC SAFETY REQUIREMENTS AND

TEST METHODS FOR CLASS A DEVICES





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Test Result(s) : FOR FURTHER DETAILS, PLEASE REFER TO THE

FOLLOWING PAGE(S)

: THE SUBMITTED SAMPLE MET THE TEST Conclusion

REQUIREMENT.

Signed for and on behalf of SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd.

Yomoro Gu

Authorized Signatory





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Test Conducted:

- 1. EN ISO 25649-1:2017 Floating leisure articles for use on and in the water Part 1: Classification, materials, general requirements and test methods
- 2. EN ISO 25649-2:2017 Floating leisure articles for use on and in the water Part 2: Consumer information
- 3. EN ISO 25649-3:2017 Floating leisure articles for use on and in the water Part 3: Additional specific safety requirements and test methods for Class A devices

Device Classification: Class A, Case D

Sample size: 2 pieces

Clause	Test Method/Requirement	Result	Rating
1. EN ISO 2564	9-1:2017		
5 General safety	requirements and test methods related to all classes		
5.1 General	Floating leisure articles for use on and in the water shall be designed in a way that they are safe und usable for persons of a minimum age of 36 months and above, also in deep water where the user is out of its standing depth.		Pass
	Via adequate labelling, it shall be made clear to the consumer and user that these articles are intended for swimmers only, that they do not provide protection against drowning and that they are in no case PPE (Personal Protective Equipment).		
	These basic requirements are deemed to be met if a product complies with the relevant parts of this series of standards. ISO 25649-3 to ISO 25649-7 may include deviations and exclusions from the above.		
5.2 Body entrapm	ent		
5.2.1 General			
5.2.1.1 Introduction	Floating leisure articles shall not have accessible design features that may cause body entrapment. This requirement is deemed to be met if the following requirements are met and the specified test procedures prove that body entrapment does not occur.		Pass
	Design features i.e. gaps, openings, slots etc. are categorised in design types A to E as shown in Annex A and Annex B. They include features providing fixed interior spaces and such with flexible interior components/spaces and thus variable dimensions. Design features likely to cause entrapment may be arranged in the plane but also in 3-dimensional structures providing considerable height as		



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Clause	Test Method/Requirement	Result	Rating
	e.g. ladder structures, labyrinths or body enclosing		
	structures. Testing should be undertaken according to the instructions laid out in this document.		
5.2.1.2	Design features accessible to the test person in any stable	/	Pass
Accessibility	floating position the product can take on the water.	,	1 433
5.2.1.3	Products shall be labelled with regard to their intended user	Adult use only	Pass
Product	groups according to ISO 25649-2. With regard to body		
categorization	entrapment floating leisure articles are to be distinguished in	Age group: 14+	
regarding age group and body	two sizes only: child use and adult use: Child use includes age group 3 years to 10 years of age/body weight 18 kg to	Body weight:	
weight of	45 kg respectively. Products for combined child /adult use or	Max. 90 kg	
user/test	adult use only include all other user groups.	max. oo ng	
persons/torso	According to these user groups the relevant foot and torso		
templates	probes or the test persons shall be applied for testing.		
5.2.2	All design features of a floating leisure article as e.g. gaps, openings, slots etc. which allow the initial ingress of the foot	Not allow the initial ingress of	N/A
Requirements on body	probe according to 5.2.1.4.1 shall prove that they	the foot probe	
entrapment	subsequently allow the free passage of either the	the reet prope	
'	appropriate (see 5.2.1.3) test probe (adult/child) according		
	to 5.2.1.4.2 or the relevant test subject according to		
	5.2.1.4.3.		
	For design features likely to cause body entrapment see categorization of types of openings in Annex B.		
	Dimensions in millimetres		
	*		
	140		
	R40 R10		
	Ψ Ψ Ψ		
	a) Dimensions of probe		
	Figure 1 — Foot probe		



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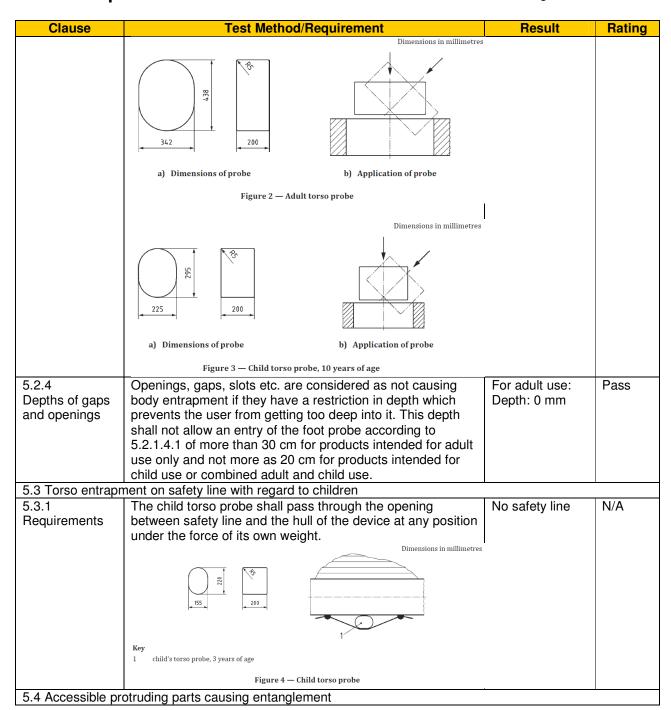
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Clause						quiremen			Result	Rating
5.4.1						ement whe			/	Pass
Requirements		sliding out or from a device, there shall be no hazardous								
	protrusion									
						rt of the de				
						user intentio	onally a	nd		
	foreseeab									
	It shall be	chec	ked w	hether	the to	est rope dis	sengage	es under		
	any circui	mstan	ces, s	uch as	caps	size, slip of	f, protru	ding part		
	breakage	, etc.								
5.5 Human subje	ct testing									
5.5.2 Test panel	Test subj	ect 1 s	shall a	lways	be or	ne time in th	ne total	number	Max. load of the	/
	of adult m	nale te	st sub	jects.	If mo	re than one	e test su	ıbject	product (kg): 90	
	shall act,	the re	st sha	ll be a	mix o	of sex in ac	cordan	ce with		
	Table 2.								Number of	
				Table	e 2 — Tes	t panel			users:	
			A	Body	Body	Nhh		Ch:14 /- 4-14	Adult: 1	
	Test subjects	Sex	Age years	weight kg	size	Number of sub- jects	Mixb	Child/adult equivalence	Child: 0	
	Subject 1	male	>18	≥90	≥180		1 time			
	Subject 2	male	>18	70 - 80	≥170	according to manufacturer's	50/50	2 children		
	Subject 3 Subject 4a	female female	>18	65 - 70 40 - 45	≥160 <150	instructions	50/50	= 1 adult		
	a Test subject 4	represents	a child. In or	der to avoid i	involvemer	it of children in testing	g, the child subj	ect is substituted by		
	the statistically si			-		subject 1 shall constitu	ite the majority			
	· · · · · · · · · · · · · · · · · · ·		•						Ī	
						_			l	
	Φ	.,	_ 0		Φ	100		\mathbb{Q}		
	\square	7								
			Θ							
	I W		\mathbb{W}							
	\square		M							
	4		4							
	a) Posture 1	b) 1	Posture 1	.1 c)	Posture	2 d) Post	ture 3	e) Posture 4		
	1	Figure (6 — Bas	ic test p	osture	s of human tes	st subject:	s		
5.6 Design workir	na pressure	د							1	1



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Clause	Test Method/Requirement	Result	Rating
5.6.1 Requirements	The recommended working pressures (if applicable) shall be specified by the manufacturer for each main buoyancy chamber of the fully inflated device. These pressures shall be indicated on the device and in the operator's instruction manual (see ISO 25649-2). If for any reason working pressure is not given, inflate until full shape and functionality is achieved. Where relevant, the sequence of inflation shall be numbered next to the chamber's inflation valves. In order that the user may ascertain that the specified working pressure has been reached, the manufacturer shall provide appropriate equipment or a pressure gauge for this purpose. Alternatively, instructions shall be included in the operator's instruction booklet, which will enable a sufficiently close estimate to be made. The working pressure shall be consistently expressed in bars.	Recommended working pressure: 0.03 bar	Pass
5.7 Load bearing		1	1
5.7.1 Requirements	If not otherwise stated in the specific parts all load bearing fittings, e.g. lifting and carrying handles, fittings for safety ropes, etc. shall be compatible with the material of the hull itself and shall not break or result in any impairment in air tightness or water integrity when apply a load of 500 N, maintain for 1 min.		N/A
5.8 Towing device	e		
5.8.1 Requirements	If not otherwise stated in the specific parts, floating articles shall be equipped with means to attach a towing rope in case of an emergency. This means shall withstand a horizontal pulling force of 1 kN in any direction loaded progressively and maintained for 15 min, without any damage to the fitting and the entire structure. Not applicable if the device is marked with safety information symbol "pool use only" according to ISO 25649-2.		N/A
5.9 Valves and va		I 0	_
5.9.1 Requirements	Inflating and/or deflating valves shall be made of corrosion-resistant materials, shall be compatible with the material of the hull and shall not be capable of damaging the device. EN 16051-1 gives examples how to achieve compatibility valves and inflating devices geometry. They should meet the requirements specified in EN 16051-1. In general, valves shall a) not inconvenience the persons in the device in their predetermined seating positions, b) not interfere with the operation of the device, and	See Remark 1	Pass



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Clause	Test Method/Requirement	Result	Rating
	c) not be damaged or torn off by moveable components of		
	the device construction.		
	All valves shall enable airtight sealing by manual operation,		
	independent of their sealing or non-return valve.		
	For the buoyancy system, valves with a non-return device in		
	accordance with EN 16051-1 should be used.		
	NOTE A specific European Standard dealing with		
	compatibility of valves and valve adapters is currently under		
	development.		
	Each filling valve shall enable a controlled pressure		
	reduction.	,	
5.9.3	If the sequence of air chamber inflation is relevant for	/	Pass
Numbering of	function or safety of the product, the correct inflation		
air chambers	sequence shall be indicated by numbers in close proximity		
	to the valves.		
5.10 Edges, corne		Γ.	
5.10.1	All devices shall be of a design such that they cannot cause	/	Pass
Requirements	harm to the user. Edges and corners of hard and rigid		
	materials shall be chamfered or rounded.		
	Round edges or corners shall have a minimum radius of 1		
	mm and where a chamfer is part of the design, it shall be of		
	(45° ± 5) mm and at least 1 mm in width.		
5.11 Shearing and	There shall be no barbs or other sharp points or features.		
5.11.1	Floating articles not specifically excluding the use by	No shearing or	N/A
Requirements	children shall meet the requirements regarding parts moving	crushing points	IN/A
ricquirements	against each other as specified in EN 71-1:2005, 4.10.1 d)	Crushing points	
	and 4.10.2.		
	and more.		
	[Folding and sliding mechanisms, clause 4.10.1 d):		
	The space between moving elements shall also allow a		
	12mm diameter rod to be inserted if it allows a 5mm		
	diameter rod to be inserted.		
	alamotor rou to be meetica.		
	Driving mechanisms, clause 4.10.2:		
	Driving mechanisms shall be enclosed in such a way that		
	they do not expose accessible hazardous sharp edges or		
	hazardous sharp points or otherwise present a hazard of		
	crushing the fingers or other parts of body		
	Floating articles for adult use only shall have no accessible		
	shearing and/or crushing points. Shearing and crushing		
	points exist if the distance between two rigid movable parts		
	is less than 25 mm.		
	If access to shearing and crushing points is prevented by		
	covers, none of the remaining openings shall allow a 5 mm		



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Clause	Test Method/Requirement	Result	Rating
	cylindric probe to be inserted.		
- 10 O	Not applicable for oars and oar-locks.		
	he hull and test conditions		Б
5.12.1	If applicable, the device shall remain airtight after each of	/	Pass
Requirements	the tests below (see 5.12.2 to 5.12.5). All tests shall be performed at a temperature of (20 ± 3) °C,		
	unless specified otherwise.		
5.12.2 Pressure to			
5.12.2.1	Inflate all chambers of the device to the design working	Design working	Pass
Combined cycle	pressure as instructed by the manufacturer on the product	pressure:	
pressure/static	or in the instructions but not less than 0,03 bar or, if no	0.03 bar	
load test for	working pressure is given for test purposes a pressure of	T	
devices	0,06 bar is valid and keep the device inflated for 12 h.	Test load: 90 kg	
manufactured from	This test procedure shall be applied alternately to at least two adjoining inflated chambers (chamber 1, chamber 2) in		
unsupported	turn as required in Figure 7 and shall comprise 50		
material	inflation/deflation cycles.		
	a) Inflate chamber 1 to a pressure of 1,1 times the design		
	working pressure and keep it for the specified time.		
	b) Deflate chamber 1 to zero pressure and inflate chamber		
	2 to 1,1 times of the design working pressure and keep it for the specified time.		
	c) Repeat this process for 75 times (pressure tolerance: +10		
	% to -0 % of applied test pressure)		
	The second of th		
	Test the air tightness of all inflated air chambers in		
	accordance with paper strip test in 5.12.4.		
	Y		
	1 2 1 2		
	3 / / / / / /		
	1 2 3 4 5 6 7 8 9 10 11 12 13 14		
	X		
	Key		
	X time, min Y pressure, bar		
	1 chamber 1		
	2 chamber 2 3 design working pressure		
	Figure 7 — Cyclic pressure test for buoyancy chambers (unsupported materials)		
	In direct succession to this cyclic pressure test the product		
	shall be put on an even rigid floor and loaded statically with		
	the weight of the designated user(s) for the duration of 20		
	min.		



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Clause	Test Method/Requirement	Result	Rating
5.12.2.2 Overpressure test for inflatables made from reinforced or fabric covered material	Inflate each compartment of the device to 1,5 times the manufacturer's design working pressure for 30 min. If no design working pressure is given, a pressure of 0,06 bar is valid. For Class D devices, a pressure of only 1,2 times the design pressure applies. No damage or rupture shall occur and the device shall be tested for air tightness as described in 5.12.5.		N/A
	NOTE Flocked film materials do not fall under the category of being "reinforced".		
5.12.3 Heat test (not applicable to Class D devices)	Assemble the device in accordance with the manufacturer's instructions and inflate it to a pressure of 1,1 times the design working pressure. If no working pressure is given, a pressure of 0,06 bar shall be used. When assembled, place the device in a heat chamber, set at (60 ± 2) °C, for a period of 6 h. On completion of the test period, remove the device from the heat chamber and allow to cool down to ambient temperature.	Design working pressure: 0.03 bar	Pass
	relevant test specified in 5.12.5 for devices manufactured from reinforced material or 5.12.4 for devices manufactured from unsupported material		
5.12.4 Air tightness test for inflatables made from unsupported material	from unsupported material. The air tightness is measured indirectly as shrinkage of the material. Test all chambers for buoyancy individually with all adjacent chambers deflated. Inflate the chamber to be tested for buoyancy to a pressure of 1,1 times the manufacturer's design working pressure. If no working pressure is given, a pressure of 0,06 bar is valid. Immediately stick a strip of paper, approximately 100 mm long, at its ends onto the outer surface of the air chamber in a circumferential direction. Cut the strip in half horizontally.	No overlapping	Pass
	Following a test period of 2 h, there shall be no overlapping of the two cut ends.		



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Clause	Test Method/Requirement	Result	Rating
5.12.5 Air	Support or insulate the device from the floor and do not	/	N/A
tightness test	expose it to any air currant and direct sunlight.		
for inflatables	Inflate the device (all air chambers) for 30 min to a pressure		
made from	that is 20 % in excess of the manufacturer's design working		
reinforced or	pressure if indicated in order to pre-stretch the device. Then		
fabric covered	reset the pressures to the design working pressure for a		
material	further period of 30 min in order to stabilize conditions.		
	Reset the pressures to the design working pressure and		
	record the ambient temperature and atmospheric pressure.		
	Following a test period of 24 h, the pressure drop shall not		
	be greater than 20 % in any air chamber. Record the final		
	ambient temperature and atmospheric pressure.		
	The temperature difference between the start of the test and		
	the end of the test shall not exceed ±3 °C.		
	The atmospheric pressure difference between the start of		
	the test and the test readings shall not exceed ±1 %.		
	For each rise or fall by 1 °C in ambient temperature, an		
	allowance of 0,004 bar may be respectively subtracted from,		
	or added to, the recorded device pressure.		
5.13 Buckles and		Ι.	
5.13.1	If buckles or other detachable fastening devices are used as	/	N/A
Requirements	parts of the entire device in order to attach or connect		
	functional parts or components, they shall require at least		
	two simultaneous actions for their release or opening in order to prevent unintended opening.		
	Where one of the two sequences of buckle opening relies		
	on pressure, it shall be necessary to apply a force of at least		
	50 N on this release mechanism.		
6 Material requir	rements and test methods		
6.1 General			
6.1.1	All materials used in floating leisure articles shall be visually	/	Pass
Requirements	clean and free from contamination.		
	They shall be selected by the manufacturer according to the		
	stresses that are resulting from the intended service		
	conditions and the requirements set out for shape,		
	dimension, maximum load, etc.		
	The use under normal conditions shall not materially impair		
	their performance and they shall meet all the requirements		
	specified in Clause 6 and Clause 7.		
	To avoid rotting, all fibre materials shall not be made from natural fibres like cotton.		
	For conditioning, the test procedure related to immersion in		
	chlorinated salt water (see 6.2.2) and storage in cold and		
	hot conditions (see 6.3) shall be carried out prior to all other		
	tests.		



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Clause	Test Method/Requirement	Result	Rating
6.2 Chemical requ	uirements for materials making up the hull, unsupported or rein	forced	
6.2.1 General	In house or outside test confirmation may be allowed to	/	Pass
	verify compliance.		
6.2.2 Resistance	to mineral oil		
6.2.2.1	After the contact during a period of (22 ± 0.25) h the change	Change of mass	Pass
Requirements	in mass per unit area shall not exceed 100 g/m ² .	(g/m ²): -16.89	
	to chlorinated salt water		
6.2.3.1 Water	After the contact during a period of minimum 36 h the	Change of mass	Pass
absorption	change in mass per unit area shall not exceed 100 g/m ² .	(g/m ²): 10.01	
6.3 Physical requi			
6.3.1 Resistance			
6.3.1.1	After an exposure for 4 h and the treatment, there shall be	No cracking	Pass
Requirements	no signs of cracking when the test sample is examined		
	under a magnification of ×10.		
6.3.2 Resistance		T	
6.3.2.1	The test sample shall give neither evidence of blocking nor	No blocking nor	Pass
Requirements	show damages of the surface after unfolding when the	damage	
0.434 1 1 1	sample is examined under a magnification of ×5.		
	equirements of unsupported hull materials	1 ,	
6.4.1 General	Unless otherwise specified, the standard environmental	/	/
	conditions for the tests shall be a temperature of (20 ± 2) °C		
	and a relative humidity of (65 ± 5) %.		
	NOTE See specific requirements in ISO 25649-3 to ISO 25649-7.		
6.4.2 Posistance			
6.4.2 Resistance 6.4.2.1	Air filled buoyancy chambers shall remain air tight after	1	Pass
Requirements	resistance to puncturing test.	'	F a 5 5
	equirements for reinforced hull materials		
	coatings (if applicable)		
6.5.2.1	Where the hull of a floating leisure article consists of coated	/	N/A
Requirements	reinforcing materials (e.g. cloths), the adhesion between the	'	IN/A
1 toquironionto	coating and the substrate (base cloth) shall be sufficiently		
	strong, so as to exclude any unintentional separation of the		
	coating from the substrate during the intended use of the		
	floating leisure article.		
	The separating force between the coating and the		
	reinforcing material shall be at least 20 N/cm ² .		



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Clause	Test Method/Requirement	Result	Rating		
6.6 Other materia	ls				
6.6.1 Wood					
6.6.1.1 Requirements	The exposed types of timber and plywood used shall be suitable for the application and the marine environment and shall be given weatherproof protection, such as paint, varnish or preservative, when exposed to the marine environment. All plywood used shall incorporate hardwoods for both internal and external veneers and the bonding adhesive shall be waterproof and boil-proof. The timber used shall be seasoned and free from sapwood, decay, insect attack, splits and other imperfections likely to adversely affect the performance of the material. The timber shall be generally free from knots but an occasional sound intergrown knot is acceptable. Adjoining edges and/or surfaces, including any end-grain, shall be effectively sealed. The legal regulations of the country or region of application shall be met. For the European region the selection of preservatives, relevant regulations shall be considered. Restrictions on the marketing and use of certain dangerous substances and preparations are addressed in the European Directive	No wood	N/A		
	76/769/EEC and its amendments, e.g. the restriction of organostannic compounds for crafts.				
	ynthetic material parts				
6.6.2.1 Requirements	Materials used shall be of a type, strength and finish, suitable for the intended purpose of the components and compatible with the marine environment.	/	Pass		
6.7 Threads		T			
6.7.1	To sew load bearing components, only threads	No thread	N/A		
Requirements	manufactured from synthetic materials whose properties				
7 Durability of w	correspond to polyester or polyamide fibres shall be used.				
	7 Durability of warnings and markings 7.1 Resistance to perspiration				
7.1.1	The change in colour of the warnings and markings shall be	See Result 1	Pass		
Requirements	3 or better on the grey scale.	2001100011	. 455		
	chlorinated salt water	I.	ı		
7.2.1 Colour fastness	The change in colour of the warnings and markings shall be 3 or better on the grey scale according to EN 20105-A03.	See Result 1	Pass		



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Clause	Test Method/Requirement	Result	Rating
7.3 Adhesion of n	narkings	•	
7.3.1 Requirements	The markings shall not be damaged and shall remain legible in all details when assessed by the assessment panel. The requirements do not apply where the warnings or markings are embossed onto or moulded into the device.	See Result 1	Pass
7.4 Provision of repair means2. EN ISO 2564	Each floating leisure article shall be supplied with a repair kit, together with instructions for use, suitable for repairing small punctures of limited extent.	/	Pass
4 Consumer info			
4.1 General	Floatable leisure articles shall be accompanied by adequate product information. This information shall serve the purpose of:	/	Pass
	— information before buying (point of sale information);	/	Pass
	— information for preparing the product for use;	/	Pass
	— information relating to the use of the product;	/	Pass
	— information concerning maintenance, storage and repair.	/	Pass
	Supplementary safety information symbols and safety signs as given in Clause 6 may be used to substitute the text and to inform the user about all relevant information related to safety, use, sizing, etc.	/	Pass
	The supplementary safety information symbol related to fatal risks shall be presented in a combination of this symbol and explanatory text. This applies for the symbol "No protection against drowning" (see Figure 1).		Pass
4.0.00000000000000000000000000000000000	Figure 1 — No protection against drowning		
4.2 Consumer int	ormation at point of sale (information before buying)	1	Docc
4.2.1 General	Information at point of sale shall be given on the packaging or in a way that it can be noticed by the consumer, e.g. through a transparent cover.	/	Pass
	It shall include all data relevant for matching consumer needs with the performance characteristics of the product, in particular those related to the rough shape (appearance) and dimensions of the product, user specifications (age groups, body weight, etc. if applicable), load capacity, place of use, performance and relevant safety information.	/	Pass



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Clause	Test Method/Requirement	Result	Rating
	As means of conveying this information in a unified and	/	Pass
	comprehensible way, the supplementary safety information		
	symbol and safety sign as specified in Clause 6 shall be		
	applied. When necessary, supplementary safety information symbol	/	Pass
	and safety sign shall be supplemented by plain text.	/	rass
	The order of supplementary safety information symbols	/	Pass
	shall follow a coherent approach following the logic of	<i>'</i>	1 433
	buying and use.		
	The supplementary safety information symbols and the	/	Pass
	safety sign shall be grouped together as specified in 6.2.		
4.2.2 General	The general information is the following:	/	Pass
information to	— Name and address of supplier;	/	Pass
be provided	— Type of device, designation;	/	Pass
	— Picture or diagram showing the rough shape of the	/	Pass
	inflatable and its main dimensions;		
	Number of this document.	/	Pass
4.3 Information	Information for installation and preparing for use shall be	/	Pass
related to	given in the instructions for use.		
preparation for	In cases of simple design and use, it may be printed on the		
use 4.4 Information	product.	1	Doos
related to	Information on maintenance, repair and storage shall be given in the instructions for use.	/	Pass
maintenance,	given in the instructions for use.		
repair and			
storage			
	related to printing		L.
5.1 General	Printing containing information shall be in contrast to its	/	Pass
	background.		
	Supplementary safety information symbols and general	/	Pass
	safety signs shall be printed as shown in Clause 6.		
5.2 Durability of	Printings of all information on the product shall comply with	See Result 1	Pass
printings on the	the durability requirements given in ISO 25649-1:2017,		
product	Clause 7.		
	d letter size for plain text information on the product	Τ,	
5.3.1	Markings shall be printed or embossed in upper case, letter	/	Pass
Requirements	size not less than 5 mm in height for the word "WARNING"		
	and not less than 3 mm in height lower case for the remaining text.		
	Colour may vary but shall always be in contrast or relief to	/	Pass
	the background and be legible.	′	1 033
	Plain text information shall be given in the language of the	/	Pass
	country of sale.	'	. 455
l	1 22 200 200 200 200 200 200 200 200 200		l .



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Clause	Test Method/Requirement	Result	Rating
6 Product safety	label		
6.1 General	Supplementary safety information symbols and general safety signs on the product or in the accompanying information material shall be in accordance with the layout as presented in Figure 1 to Figure 37.	/	Pass
6.2 Supplementar	ry safety information symbol		
6.2.1 Supplementary safety information symbols related to warnings	The supplementary safety information symbols below (allocation of the supplementary safety information symbol, see 6.7) shall be headed by the warning action sign in Figure 35.	/	Pass
6.2.2 Supplementary safety information symbols related to prohibition	The supplementary safety information symbols below (allocation of the supplementary safety information symbol see 6.7) shall be headed by the prohibition sign in Figure 37.	/	Pass
6.2.3 Supplementary safety information symbols related to mandatory instruction	The supplementary safety information symbols below (for allocation of the supplementary safety information symbol, see 6.7) shall be preceded by the mandatory action sign in Figure 36.	/	Pass
6.3 Safety sign	Figure 35 — General warning sign Figure 36 — General mandatory action sign Figure 37 — General prohibition sign	/	Pass
6.4 Position of supplementary safety	Supplementary safety information symbols expressing warnings shall be arrayed in a separate group and shall be visible during use of the product.	/	Pass
information symbol and safety sign	Graphical symbols or other means of consumer information are deemed visible during use if they are positioned on the top or sides of the product that are above the water surface during use and can therefore be seen when the product is placed in/on the water for intended use. This includes visibility during setup and/or boarding of the product.	/	Pass



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Clause	Test Method/Requirement	Result	Rating
	For those floating leisure articles providing more than one	/	N/A
	position of use (e.g. air mattresses), the graphical symbols		
	or other means of consumer information shall be placed on		
	the intended upper side of use.	1	D
	This group of supplementary safety information symbol and	/	Pass
	safety sign should be arranged as shown in Annex A. The supplementary safety information symbol shall be	/	Pass
	placed below or beside the safety sign.	/	1 ass
	Figure 1 and Figure 20 shall be placed separately on the	/	Pass
	product.	,	. 455
	If relevant, number the sequences of chamber inflation by 1 or 2 times. Figure 1 — No protection against drowning Figure 20 — Swimmers only		
	right 20 — 3wininers only		
6.5 Colour of supplementary	Colour of safety signs (see 6.3) shall be in accordance with ISO 3864-2.	/	Pass
safety information	The supplementary safety information symbols shall be in black and white.	/	Pass
symbols and safety sign	Supplementary safety information symbols and safety sign for foam products may be embossed.	/	N/A
6.6 Size of	The size of supplementary safety information symbols and	/	Pass
supplementary safety information symbol and safety sign	safety signs on the product shall be at least 30 mm × 30 mm minimum (for supplementary safety information symbol see Figure 38).		1 433
	Figure 38 — Sizing of supplementary safety information symbol	,	
	The size of the supplementary safety information symbols and safety signs shall however correlate to the size of the product.	/	Pass
	For the graphical symbol in the supplementary safety	/	Pass
	information symbol, all available space shall be used.	(. 400



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Clause	Test Method/Requirement	Result	Rating
6.7 Allocation of	The safety sign (see Figures 35, 36 and 37) categorize the	/	Pass
the	supplementary safety information symbols in "warnings		
supplementary	symbols" "mandatory instruction symbols" and "prohibition		
safety	symbols".		
information	The general safety signs in Figures 35, 36 and 37 shall		
symbols	always be used in combination with following relevant		
	supplementary safety information symbol (see Table 1 to		
	12). NOTE Examples are given in Annex A.		
	The messages specified in Table 1 to 12 represent the		
	mandated safety information with which a floating leisure		
	article and/or the packaging shall be labelled.		
	Additional safety information shall be given if needed. It	/	Pass
	shall be visible and legible on the packaging and/or product.	<i>'</i>	1 433
7 Instructions	Total be visible and legible on the packaging and or product.		
7.1 General	Instructions shall be supplied in (a) suitable language(s) and	/	Pass
	in simple terms, sufficient to enable the user to correctly	,	
	assemble, inflate and prepare the device for use afloat.		
	If relevant, guidance shall also be given on drying, storage	/	Pass
	and servicing of the inflatable.		
7.2 Safety	All safety information shall be provided in the instructions.	/	Pass
information	Full explanations related to the supplementary safety	/	Pass
	information symbol and general safety signs shall be given.		
	There shall be explanations emphasizing the dangers of not	/	Pass
	following the operator's instructions.		
	A safety warning shall be included regarding the dangers	/	Pass
0.14: 1.1.11:	associated with uneven distribution of persons or loads.		
8 Mislabelling	Safety warning and other information contained in this	/	Pass
	document shall anticipate the foreseeable misuse of the		
	relevant product.		
	If for example a product is clearly recognizable for use in		
	open water requirements related to this application shall not be bypassed by mislabelling it "Pool use only" (see Figure		
	32).		
	J2J.		
	Figure 32 — Pool use only		



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Clause	Test Method/Requirement	Result	Rating	
3. EN ISO 25649-3:2017				
	ments and test methods			
4.1 General	Construction of a floating leisure article shall be such that it corresponds in terms of design, dimensions, safety, strength and durability for its intended use. The requirements set out in this standard were chosen to ensure compliance with these considerations. If inflatable floating leisure articles shall provide buoyancy in several components then requirements apply to all components. Floating leisure articles shall provide residual buoyancy if one air chamber fails. This residual buoyancy shall maintain the safety of the device even if its function is lost. The following safety requirements are therefore related to: — design; — sizing; — materials; — strength; — performance; — information. In individual cases, due to the unpredictability, valency and indeterminability of existing and future concrete products, a corresponding choice shall be made. Design and appearance of floating leisure articles shall not change the intended primary function of these floating leisure articles nor introduce a toy play value.		Pass	
	, admissible number of users and maximum load capacity	1		
4.2.1 General	Devices shall be marked according to their size and/or number of permitted users and maximum load capacity.	/	Pass	
4.2.2 Sizing				
4.2.2.1 Requirements	If a specific size/body weight correlation between user and device is relevant, the marking shall be in accordance with the range of body weights.	/	N/A	
	The size/body weights of the user shall be indicated on the product by completing the relevant boxes of the appropriate safety information symbol "User's body weight range" as specified in ISO 25649-2.	/	N/A	
	s, space per person and admissible number of users			
4.2.3.1 Requirements	A1-products shall be labelled with regard to the intended posture — lying/sitting — of the user(s) and the maximum permissible number of users.	A2 product	N/A	



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Clause	Test Method/Requirement	Result	Rating
	The minimum space for a user in lying posture shall correspond to a flexible template (adult/child) the dimensions of which are specified in ISO 25649-1:2017, A.1.1.	A2 product	N/A
	The minimum space for a sitting user shall correspond to the template (adult/child) as specified in ISO 25649-1:2017, A.1.2.	A2 product	N/A
	The angle between centre line of the template and tangential of a possible back rest, board wall, etc. shall be greater than 60° (see Figure 1).	A2 product	N/A
	a) A1, "Big raft": 3,8 m in diameter/4,8 m × 2,8 m		
	b) A1, "Small raft": 2,5 m in diameter/3 m × 2 m Key 1 template space per person, adult 2 template Space per person, child		
	Figure 1 — Available space per person, determination of number of users The total amount of users determined by the templates shall not contradict to the load capacity and floating stability of the device. Space requirement using templates is not applicable for ride-on devices where distinct upright seats and/or seating positions are imposed by the device.	A2 product	N/A
	s, space per person and admissible number of users	1	
4.2.4.1 Requirements	A-2 products shall provide distinct seat(s) or sitting areas or recognizable space where the user is to be positioned in the intended posture.	/	Pass
	Seats, etc. of ride-on devices shall be equipped with at least one grab handle for each permissible user.	/	N/A
	If the device implies sitting in line of more than one user, the sitting space for each user shall be at least a length of:	For one adult only	N/A
	— Child = 30 cm if the legs hang down;	For one adult only	N/A
	— Child = 60 cm if the thighs follow the seat surface.	For one adult only	N/A



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Clause	Test Method/Requirement	Result	Rating
	— Adult = 35 cm if the legs hang down;	For one adult	N/A
		only	
	— Adult = 70 cm if the thighs follow the seat surface.	For one adult	N/A
		only	
4.3 In water perfo			
	buoyancy and stable floating position	1	D
4.3.1.1	All devices (A1, A2) shall provide sufficient buoyancy and	/	Pass
Requirements	adequate buoyancy distribution to bear the weight of the intended number of users.		
	Floating devices shall float stable with all test subjects	/	Pass
	placed	'	1 433
	on the intended position and posture on the device.		
	The design supporting area shall not be flooded, not	/	Pass
	applicable if the product is designed to provide a supporting		
	area which is intentionally under water.		
	Floating leisure articles claiming to provide floating stability	A2 product	N/A
	(A1) shall additionally meet the test as specified in 4.3.2.2.2.		
	When loaded with the maximum/minimum number of	A2 product	N/A
	passengers, the device shall maintain the stable floating		
	position as defined in ISO 25649-1:2017, 3.13.	,	_
	The capability of stable floating performance or the need for	/	Pass
	balancing shall be marked on the packaging via the relevant		
	pair-safety information symbol "Device provides floating stability" and "Device requires balancing" as specified in ISO		
	25649-2.		
4.3.2 Residual bu	loyancy of devices claiming floating stability (CASES A, B)		
4.3.2.1 General	Where buoyancy is not provided by inherently buoyant	Case D	N/A
	material, the device shall have a minimum of two separate		
	air chambers distributing the buoyancy so that the		
	requirements in 4.3.2.2 are met.		
	residual buoyancy and stable floating after failure of one air cha		
4.3.2.2.1	A1-devices having a lying/seating area (cockpit) fully or	Case D	N/A
Requirements	partly surrounded by circumferential inflated chambers		
	(walls) regardless of their shape or form which provide an		
	inner wall height of at least 15 cm when measured from top		
	of the inflated bottom to the top of the inflated wall:		
	a) shall not collapse in a way that the permissible number of		
	users or a single user falls or slides into the water if the air		
	chamber most likely to cause failure is fully deflated; b) shall allow the permissible number of users to stay safely	Case D	N/A
	on the device for at least 10 min;	Jase D	IN/A
	c) shall retain their function to stay on the device as far as	Case D	N/A
	there is an initial function which is relevant with regard to		13//3
	safety (e.g. propulsion to reach the shore).		
	If the device is made up by several independent	Case D	N/A
	components, these requirements apply for each of them.		



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Clause	Test Method/Requirement	Result	Rating
4.3.2.3 CASE B,	residual buoyancy and distinct means to hold on after failure of	one air chamber	
4.3.2.3.1 Requirements	A1-devices without distinct circumferential air chambers (walls) higher than the available area, CASE B-designs: a) shall at least provide a residual buoyancy which is sufficient to keep all permissible users somehow afloat on the device regardless of their posture on or in the water when holding onto the device;	Case D	N/A
	NOTE Persons are considered to be still on the device even if parts of the available area onto which they can remain is partly flooded, respectively the device takes a crucial floating angle so that these persons get partly into the water.		
	b) the achievable floating position shall enable the users to keep their airways above water level without exercising swimming strokes or any other active movements to keep them afloat except holding to the device;	Case D	N/A
	c) there shall be means on the device to grab on for each permissible user;	Case D	N/A
	d) these means shall be available and reachable for each permissible user after immersion.	Case D	N/A
	If the device is made up by several independent components these requirements apply for each of them.	Case D	N/A
4.3.3 Residual bu	loyancy of floating leisure articles not claiming floating stability ((CASES C, D)	
4.3.3.1 CASE C,	residual buoyancy		
4.3.3.1.1 Requirements	A2-products of floating articles for single and collective use, CASE C-designs: a) shall at least provide a residual buoyancy which is sufficient to keep all permissible users afloat when holding onto it;	Case D	N/A
	b) the achievable floating position shall enable the users to keep their airways above water without exercising swimming strokes or any other active movements to keep them afloat except holding to the device;	Case D	N/A
	c) there shall be means on the device to grab on for each permissible user;	Case D	N/A
	d) these means shall be available and reachable for each permissible user after immersion.	Case D	N/A
	If the device is made up by several independent components, this requirement applies for each of them.	Case D	N/A
4.3.3.2 CASE D,	residual buoyancy		
4.3.3.2.1 Requirements	A2-products of floating articles for single use only, CASE D designs: a) shall at least provide a residual buoyancy which is sufficient to keep the user when holding on to it after	/	Pass
	immersion;		
	b) it shall be shown that the user is able to grab at least the	/	Pass



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Clause	Test Method/Requirement	Result	Rating
	entire remaining buoyant structure or parts of it in a way		
	enabling him to stay safely afloat with the airways above		
	water level without exercising swimming strokes or any		
	other active movements to keep them afloat except holding		
	onto the device.		
	If the device is made up by several independent	/	Pass
	components, this requirement applies for each of them.		
4.3.4 Capsizing a		Т.	
4.3.4.1 Escape	In normal foreseeable use and during incidents of sudden	/	Pass
from the device	capsize none of the users shall become entrapped,		
(body	entangled or otherwise hindered from complete separation		
entrapment,	from the device.		
leg/foot	For this purpose, the standard is focusing on the following		
entanglement)	known major entrapment risks:		
	— foot/leg entrapment;		
	— head/neck entrapment;		
	— torso entrapment;		
	— entanglement due to protruding parts. There shall be no entrapment/entanglement of the test		
	devices/test probes if they are applied on the product in its		
	normal working position.		
4 3 5 Grab bandle	es and safety lines (not applicable to air mattresses)		
4.3.5.1	Floating leisure articles of CASES A, B and C in 4.3.2.2;	Case D	N/A
Requirements	4.3.2.3 and 4.3.3.1 shall be fitted with means of holding	Case D	IN/A
ricquirements	(grab handles, safety lines, etc.) for each permissible user		
	which are reachable from an on- board position and/or also		
	for persons in the water.		
	Safety lines shall be arranged in a way that they	Case D	N/A
	can be grabbed from an in-water position and shall not		
	cause entrapment (see 4.3.2.2).		
	The means of holding shall be provided regardless of the	Case D	N/A
	floating stability of the device and shall be reachable also in		
	capsized condition of the device.		
4.3.6 Re-embarka	ation from the water in normal use and failure of one air chambe	er in CASE A1	
4.3.6.1	Floating devices shall be so designed that a normal user	A2 product	N/A
Requirements	(test subject) is able to re-embark on the device.		
	Not applicable to A.2 products or borderline products falling		
	under A.2.		
4.3.7 Extreme hig	h super structure (wind, drift)	1	
4.3.7.1	Floating articles of Class A having a superstructure which	/	N/A
Requirements	exceeds 100 cm above water level shall be restricted to		
	pool use by marking them with the safety information		
	symbol "Pool use only" according to ISO 25649-2.		
4.3.8 Anchorage		T	
4.3.8.1	If a floating leisure article is equipped with an anchoring	No anchoring	N/A
Requirements	device, it shall be capable to hold the device in	device	



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Clause	Test Method/Requirement	Result	Rating
	place up to a pulling force of 500 N.		
	with bottom, strength of entire device		
4.3.9.1 General	No part or component of the body holding system or its attachment to the buoyant structure (welding seams) shall break or show any deficiency compromising safety.	1	N/A
5 Consumer info			
5.1 General	Consumer information (on the packaging, on the product and by means of written instructions for use) shall be in accordance with ISO 25649-2.	/	Pass
5.2 Consumer information on the packaging	Information on the packaging of Class A products shall — show a picture or dimensional correct drawing of the floating article inside,	/	Pass
(point of sale information)	— disclose via the appropriate safety information symbols any warning and restriction related to use and application, and	/	Pass
	disclose via the appropriate safety information symbols the maximum number of users and the maximum load capacity.	/	Pass
5.3 Consumer information on the product (information	Consumer information on the product shall — show via the appropriate safety information symbols all warnings and obligatory instructions related to the safe use of the product.	/	Pass
related to safe use)	Safety information symbols related to very serious risks shall be accompanied by the plain text version as specified in ISO 25649-2.	/	Pass
	Very serious risks for Class A products are: — Attention! No protection against drowning! — Swimmers only!	/	Pass
5.4 Consumer info	ormation by instructions for use (separate written information)		
5.4.1 General	Instructions of use shall be in accordance with ISO 25649-2.	/	Pass
5.4.2 Safety and product information	Instruction for use shall contain all information provided in 5.1, 5.2 and 5.3. Warnings, obligatory instructions and all restrictions in use shall be explained in a way that they can be understood and perceived by the user.	1	Pass
	Safety information symbols shall be explained by their plain text version.	/	Pass
5.4.3 Assembly (if applicable)	Instructions shall enable the user to assemble the floating article correctly and ready for safe use.	/	Pass
5.4.4 Maintenance and repair (if applicable)	Instructions shall enable the user to maintain store and repair the floating article correctly.	/	Pass

Remark:

- 1. The dimension of the valve is different from the standard, but the function test result is positive.
- 2. N/A = Not applicable.



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Result 1:

Clause 7.1 Resistance to Perspiration

(ISO 105-E04:2013)

<u>Acid</u>

- Unit (A)
Change in Shade - 4-5

<u>Alkaline</u>

- Unit (A)
Change in Shade - 4-5

Notes: The change in colour of the markings and markings shall be 3 or better on the grey scale according to EN 20105-A02 (Grey scale rating is based on the 5-step scale of 1 to 5, where 1 is bad and 5 is good.)

Clause 7.2 Resistance to Chlorinated Salt Water

(EN ISO 25649-1:2017, Clause 7.2.4; Clause 7.2.4)

- Unit (A)
Change in Shade - 4-5

Notes: The change in colour of the markings and markings shall be 3 or better on the grey scale according to EN 20105-A02 (Grey scale rating is based on the 5-step scale of 1 to 5, where 1 is bad and 5 is good.)

Clause 7.3 Adhesion of Markings

(ISO 105-X12:2016; 100 cycles)

- Unit (A)

Dry-Assessment - No damaged and remain legible in all details when assessed by the assessment panel

Wet-Assessment - No damaged and remain legible in all details when assessed by the assessment panel

Notes: The markings shall not be damaged and shall remain legible in all details when assessed by the assessment panel.



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The declaration of conformity is only based on the actual value of laboratory activity, measurement uncertainty of the results not take into account.





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Sample Photo:

Test sample



Marking on product



Artwork of instruction manual



Repair patch



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End of Report



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